# MSLHOXDP | MSLHEXDP – DRUVA® PUR MANIFOLD MANIFOLD | PURE LINE (STAINLESS STEEL) | 20 m<sup>3</sup> SERIES | HIGH PRESSURE RANGE DUAL STAGE | PROCESS GAS PURGING SYSTEM



This manifold is used in gas supply systems for pure, inert, flammable, oxidising, corrosive and / or toxic gases and their mixtures up to gas purity 6.0.



Type MSLH0XD**P00** P0 HP Purge Valve 0 Without Specials

- **TECHNICAL SPECIFICATION:**
- > Manifold for one gas cylinder or bundle
- > Regulator and Valves Hastelloy/Elgiloy diaphragm tighting system to atmosphere
- > Compact design
- > Excellent pressure adjustment
- > Valves designed and approved in accordance with relevant sections of ISO 10297:2015
- > Regulator designed and approved regarding ISO 7291
- > Relief valve in delivery pressure side
- > Manifold with purge valve for process gas purging
- > Available with shut-off valve at outlet, safety valve at outlet, check valve at inlet
- > Electrostatic chargeability test
  - Fulfills requirements according to ISO 80079-36, IEC TS 60079-32-1 and German TRGS 727
  - Usable in EX- areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC

#### SPECIAL FEATURES OF MANIFOLD:

- > Splitted plates of manifold
  - Seperated mounting of ground plate
  - · Easy mounting of manifold to ground plate and fix with one screw only
- > Front plate cutout for in-field gauge replacement

TECHNICAL DATA - MANIFOLD					
Working temperature:	-20 °C to +60 °C				
Inlet/ outlet ports:	see technical drawing				
Leakage rate seat:	<5x10 <sup>-6</sup> mbar I/s (Helium)				
Leakage rate outside:	<1x10 <sup>-9</sup> mbar l/s (Helium)				
Weight:	max 6,22 kg				
Flow nominal:	20 m³/h (N₂) acc. to ISO 7291 at 20 bar outlet pressure and 41 bar inlet pressure				
Pressure rates manifold:					
Max. inlet pressure:	300 bar				
Delivery pressure:	1/ 3/ 6/ 10/ 14 bar				
TECHNICAL DATA - REGULATOR					
Filter:	1x for inlet 1x for each outlet				
Material gas wetted parts:					
Regulator body:	Stainless Steel				
Regulator diaphragm:	Hastelloy				
Regulator seat:	PCTFE (1 <sup>st</sup> stage) PTFE (2 <sup>nd</sup> stage)				
Relief valve seat: MSLH0XDP Version MSLHEXDP Version	FKM EPDM				
Regulator poppet:	Stainless Steel				
Pressure gauges rates (pressure rates):	1,5 (1)/ 5 (3)/ 10 (6)/ 18 (10) / 25 (14) bar				
Contact gauges available – please co	ntact us				
Cracking pressure relief valves:	1,5 (1)/ 4,6 (3)/ 9,2 (6)/ 15,4 (10)/ 21,6 (14) bar				
	Pressure test with Helium of each item				
Toot in useduation.	Seat leakage test with Helium of each item				
Test in production:	Helium leak test of each regulator against atmosphere				
	Test of functionality of each item				



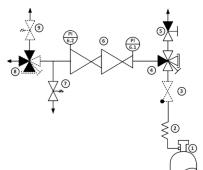
Type MSLH0XD**P0U** P0 HP Purge Valve U **Specials** Check Valve &

Safety Valve



Type MSLH0XD**PSU** PS HP Purge Valve &

- LP Shut-off Valve U **Specials** 
  - Check Valve & Safety Valve



	1	-Gas	Cylinder
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- 2 Coil/Hose
- 3 Check Valve

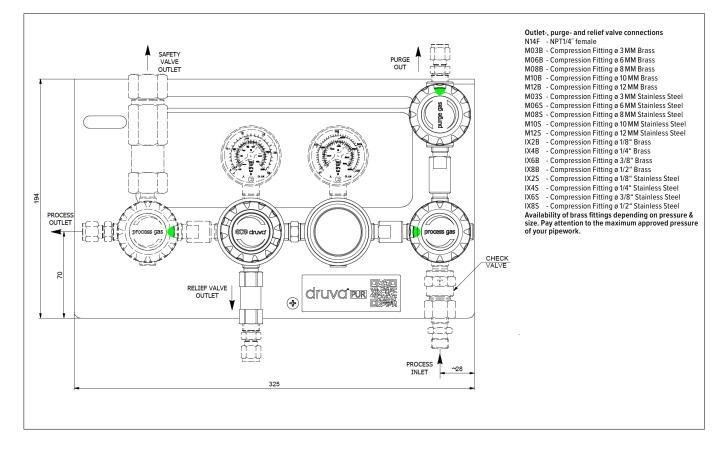
4 – Shut-off Valve (3xin, 1xout)

- 5 Purge Outlet Valve
- 6 Pressure Regulator
- 7 Relief Valve
- 8 Shut-off Valve (1xin, 3xout)
- 9 Safety Valve

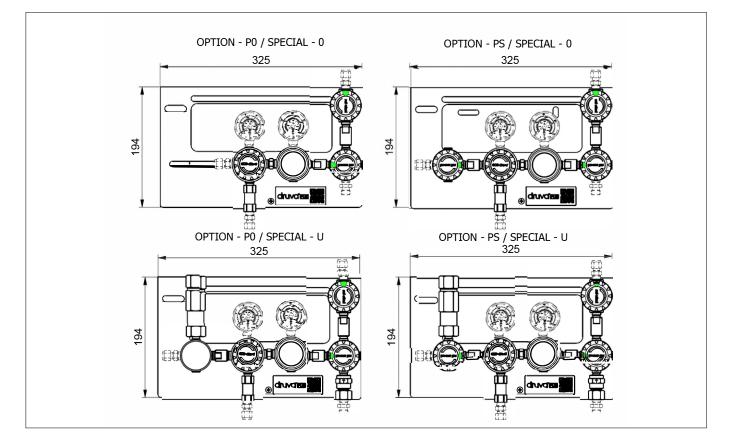
Options are shown as dotted line

	Type test in accordance with ISO 7291			
	Additional life cycle test			
Approvals during development:	<ul> <li>Electrostatic chargeability test</li> <li>Fulfill requirements according ISO 80079-36, IEC TS 60079-32-1 and German TRGS 727</li> </ul>			
	<ul> <li>Usable in EX-areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC</li> </ul>			
TECHNICAL DATA - VALVES				
Max. working pressure:	300 bar			
Kv-value:	0,25			
Seat diameter:	5 mm			
Leakage rate seat:	<5x10 <sup>-6</sup> mbar l/s (Helium)			
Leakage rate outside:	<1x10 <sup>-9</sup> mbar l/s (Helium)			
Filter:	1x for each inlet 1x for each outlet			
Material gas wetted parts:				
Valve body:	Stainless Steel			
Valve diaphragm:	4-Port: 1x Hastelloy, 1x Elgiloy 2-Port: 2x Elgiloy			
Valve seat:	PCTFE			
Valve poppet:	Stainless Steel			
	Pressure test with Helium of each item			
Test in production:	Seat leakage test with Helium of each item			
lest in production.	Helium leak test of each valve against atmosphere			
	Test of functionality of each item			
	Type test in accordance with relevant sections of ISO 10297:2015			
Approvals during development:	<ul> <li>Electrostatic chargeability test</li> <li>Fulfill requirements according ISO 80079-36, IEC TS 60079-32-1 and German TRGS 727</li> <li>Usable in EX-areas zones 1 and 2 for gases with explosion risk group I, IIA, IIB, IIC</li> </ul>			
TECHNICAL DATA - PLATES				
Ground plate:	Stainless Steel (polished) Option to secure arrestor cable of hoses with hook on ground plate. Grounding bolt Cut outs on top and bottom allows installation			
<b>Dimensions ground plate:</b> (Height x Width x Length)	194 x 30 x 250 mm			
Front plate:	Stainless Steel (polished) Cut outs for easy replacement of gauges Free space for additional installer label (e.g. remark for next maintenance)			
<b>Dimensions front plate:</b> (Height x Width x Length)	194 x 30 x 325 mm			
Marking on panel:	Product range label QR-Code – link to online product configurator			
TECHNICAL DATA - SAFETY VALVES (S)				
	Spring loaded according P.E.D. 2014/68/EU and AD2000 (A2)			
Opening pressure:	1,5/ 4,5/ 9/ 15/ 21 bar			
Leakage rate:	$< 5 \times 10^{-6}$ mbar l/s (valve seat) at nominal pressure of receiver			
Material:	Housing and metal parts made of stainless steel, pressure spring made of stainless steel			
Seat and seal:	FKM			
Outlet connection:	NPT ½" female			

### TECHNICAL DRAWING:

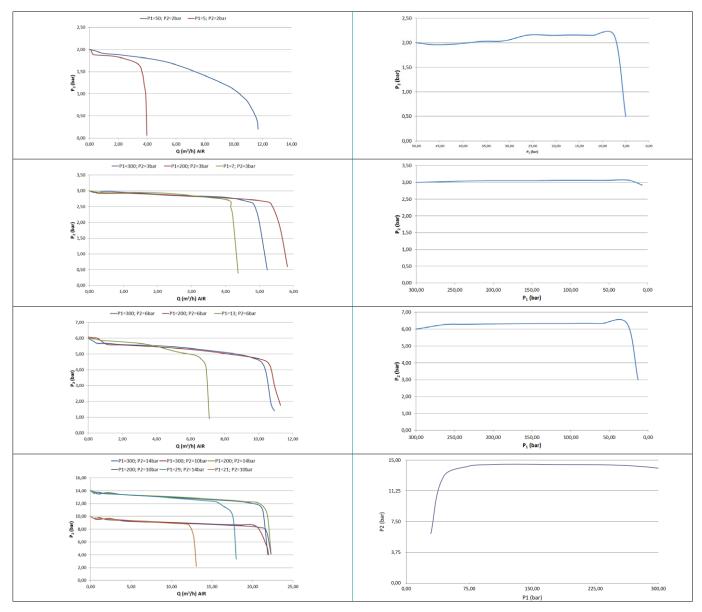


#### TECHNICAL DRAWING - VARIANTS:



## FLOW CURVES:

#### DYNAMIC EXPANSION CURVES:



## ORDER CODE:

Example Manifold | PUR Linie | Stainless Steel | Low Flow | Dual Stage | Process Gas Purging

MSLHOX MSLHEX	D	PO	С	FX	СХ	BT	BT	N14F	N14F (1/4" NPT female)	N14F (1/4" NPT female)
	Stages	Options	Specials	Inlet pressure (bar)	Outlet pressure (bar)	Inlet pressure gauge	Outlet pressure gauge	Process inlet connection	Process outlet connection	Purge & relief connection
	D Dual stage	P0 HP purge valve	0 without	F4 60	<b>AX</b> 2	BT Bourdon Tube gauge	BT Bourdon Tube gauge	N14F 1/4" NPT female	possible	possible
		PS HP purge valve LP Shut-off valve	C Check valve	FX 200	<b>BX</b> 3	I1 Inductiv contact gauge I1	I2 Inductiv contact gauge I2	M14M Metric 14x1.5 male		
			S Safety valve	GX 300	<mark>CX</mark> 6	R5 Reed contact gauge R5	act gauge contact gauge	connections see technical	connections see technical	
			U Check valve + safety valve		D2 10		I1 Inductiv contact gauge I1		drawing	drawing
					<b>DX</b> 14					